



Torque Table

Below are the recommended torque values for use in the installation of Schletter solar mounting systems. Unless otherwise specified, please use these values for hardware shipped from Schletter.

Bolt Size	Maximum Torque (Nm)	Maximum Torque (ft-lbs)
Torx Bolt for Rapid5K Module Clamps	13-15	10-11
M6 and 1/4" Bolt Torque	5-7	4-5
M8 and 5/16" Bolt Torque	13-15	10-11
M10 and 3/8" Bolt Torque	28-32	22-24
M12 and 1/2" Bolt Torque	47-53	35-39
M20 and 3/4" Bolt Torque	232-256	171-189

For United States, visit www.schletter.us or call **888-608-0234** or for Canada, please visit www.schletter.ca or call **519-946-3800** to speak to a Schletter representative for more information.



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